



# Model 7380d

**INNOVATIVE** AirStat® Steady-State DC Bar Ionizer

## FEATURES

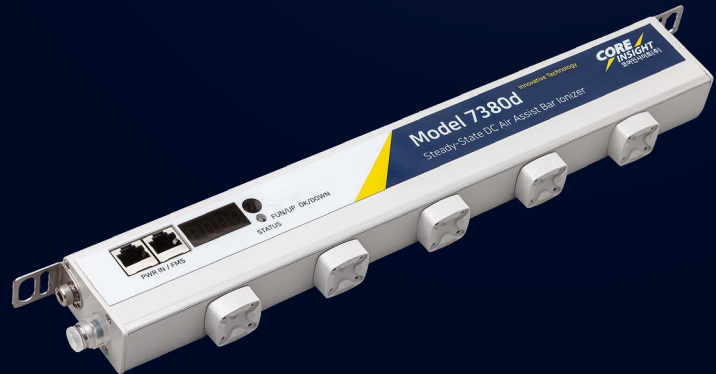
- Steady-State DC Ion Emission
- Class 0 ESD Control Application
- Output Voltage Adjustable
- Very Low Offset Voltage
- Audio & Visual LED Alarms
- FMS Monitoring Interface

## BENEFITS

- Ion Balance Alarms
- HV Power Failure Alarms
- No Swing Voltage
- No Induction Field

## APPLICATIONS

Model 7380d AirStat® Steady-State DC Bar Ionizer is designed to provide ionization for the ESD sensitive device handling areas such as semiconductor back-end, surface mount process and telecommunication component handling applications. QuadPoint® nozzle design does not generate induction field by AC swing voltage source which could lead an ESD damage on device during processes. Model 7380d AirStat® Steady-State DC Bar Ionizer is designed for versatile ESD control applications, especially suited for space limited environment such as inside of automated handling equipment (AHE) and manual assembly areas. AirStat® Steady-State DC technology is adjustable linear output voltage and maintain offset balance at very low level for ESD safe handling. With LED display and output audio alarms, users can identify ion balance and HV power failure status.

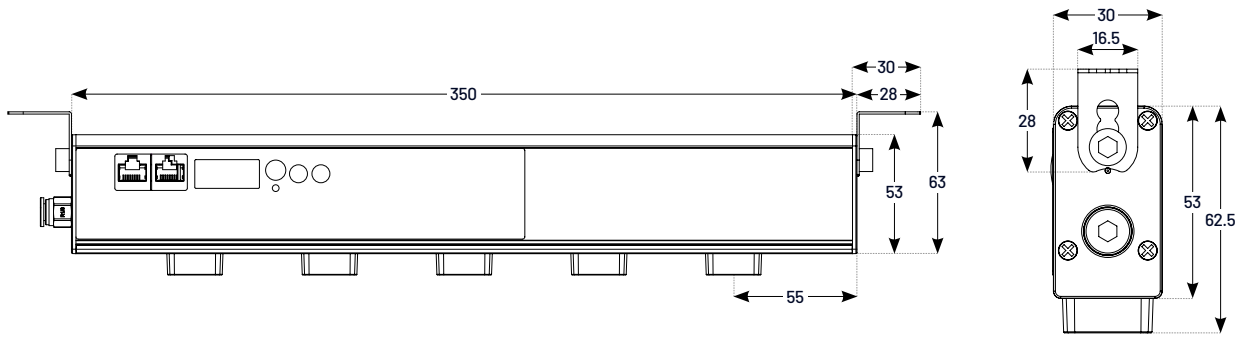


- \* IR Remote Controller (Optional)
- \* Single Crystal Silicon Emitter Point
- \* Tungsten 99.99% Emitter Point
- \* 1/4 Turn Easy Emitter Point Replacement

## SPECIFICATIONS

<b>Input Voltage</b>	24 VAC, 1.4 W Max	<b>Alarm</b>	Visual & Audio alarm operates voltage feedback monitoring, cleaning cycle, power, sync and polling failures
<b>Output Voltage</b>	±3.5 kV DC, 10 V resolution adjustment	<b>Display</b>	4 digit LED display
<b>Ion Emission</b>	Steady-State DC Technology	<b>Operating Environment</b>	Temperature: 15 - 35 °C, nominal Humidity: 20 - 60% RH, non-condensing
<b>Ion Balance</b>	Less than ±5V	<b>Material</b>	Enclosure: ABS plastic / Bracket: Stainless Steel
<b>Decay Time</b>	Less than 2 second at 300mm	<b>Dimensions</b>	63 H x 30 D x 350 L mm (350, 590, 770, 860 L)
<b>Output Control</b>	IR Remote Controller	<b>Warranty</b>	1 year limited warranty
<b>Emitter Point</b>	Single Crystal Silicon and Tungsten 99.99%	<b>Certification</b>	

**SIZE & DIMENSIONS (mm)**



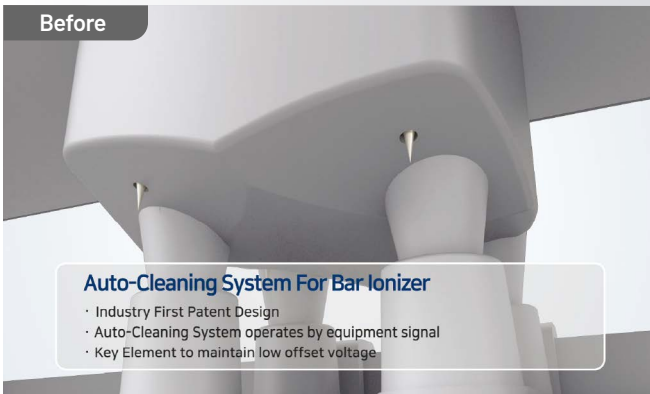
**FMS OUTPUT SIGNAL**

PIN No	Description	PIN No	Description
Pin 1	24 VDC Input	Pin 5	GND
Pin 2	N/A	Pin 6	HVP Alarm
Pin 3	DC Return	Pin 7	Port Detect Alarm
Pin 4	N/A	Pin 8	HVP Alarm COM

**RELATED PRODUCTS**

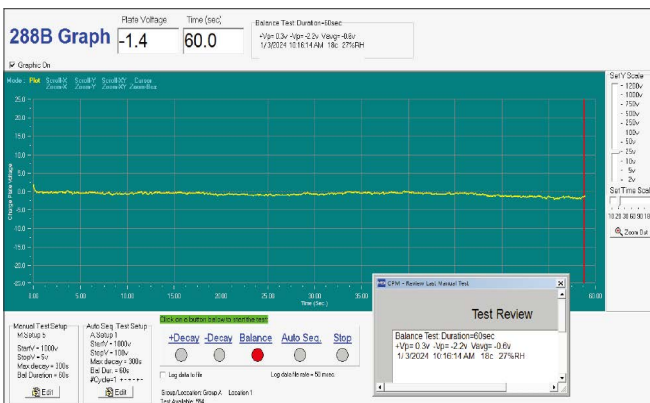
<b>Model 5780ES</b>	Single Crystal Silicon
<b>Model 5780EP</b>	Tungsten

**QUADPOINT® NOZZLE DESIGN**



**ION BALANCE TEST RESULTS** AC Switching Voltage can cause of ESD Damage by Induction

- ANSI/ESD STM3.1 & S20.20 - Offset Voltage means for DC based ionizer
- Test Equipment - Model 288B CPM by Monroe Electronics

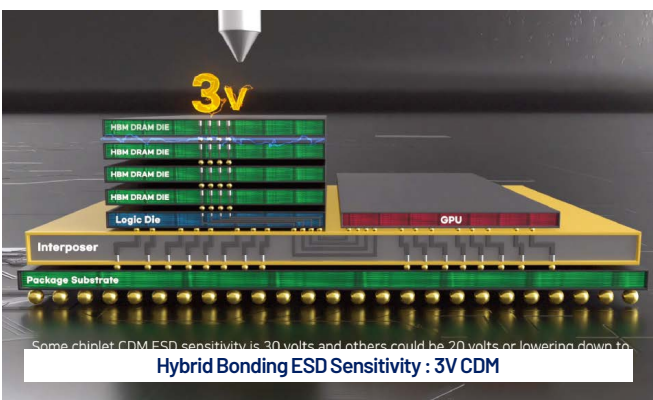
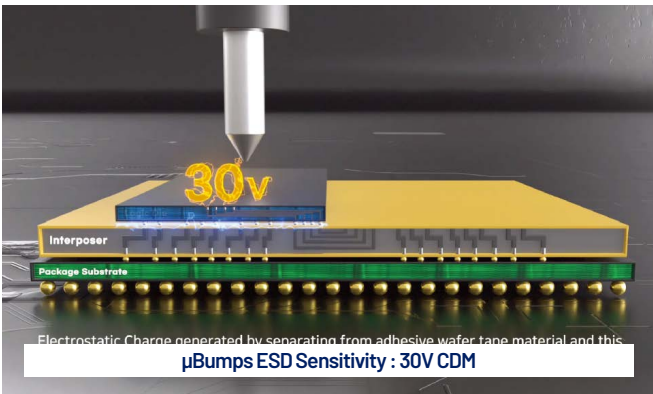


No Swing Voltage from Steady-State DC Ionizer

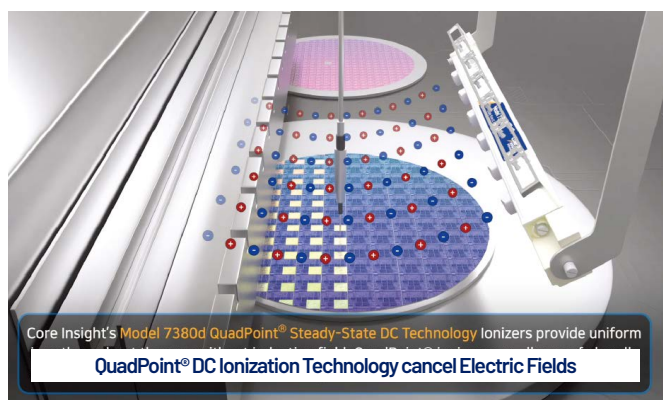
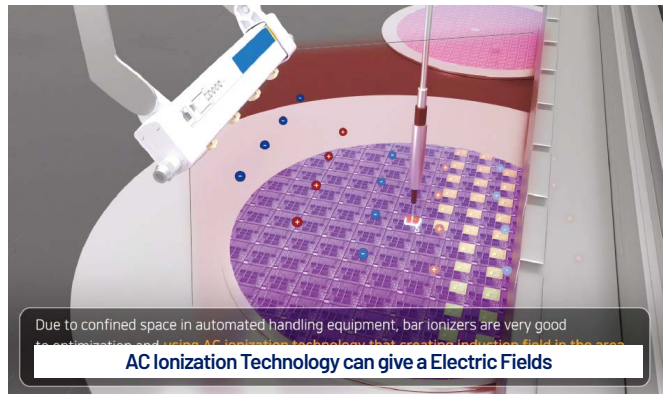


Induction Field Swing Voltage from Pulsed AC Ionizer  
Peak-to-Peak value: +305 V to -393 V

**Sensitivity Level of Advanced Package Device**

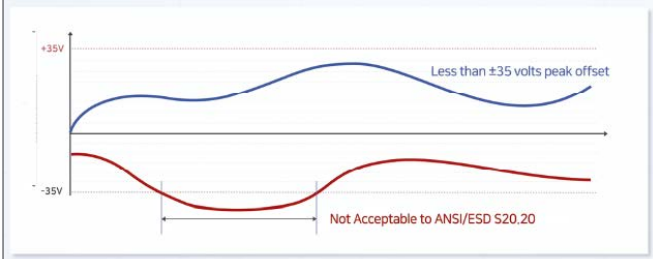


**QuadPoint® DC Technology vs AC Technologies**



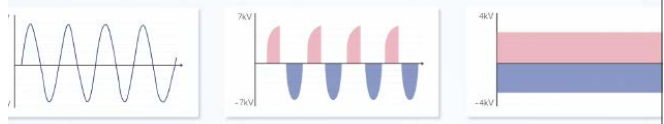
**ANSI/ESD STM3.1 and ANSI/ESD S20.20 standard requirements**

**Ionizer Test Method Review**



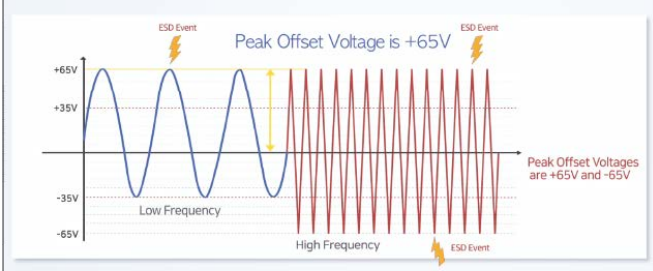
How to test ionizers?  
 ANSI/ESD S20.20 standard requires less than ±35 volts peak offset

**Ionizer Technology Comparison**



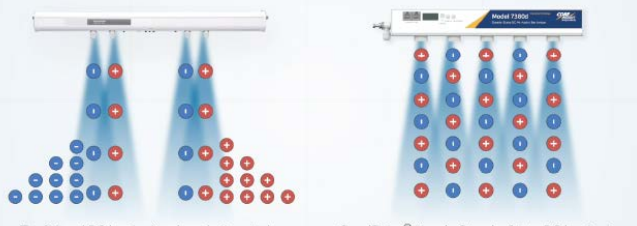
Parameters	Conventional AC	Pulsed AC	Steady-State DC
Voltage	Fixed 5kV	Adjustable: 3 - 7kV	Fixed & Adjustable: 3 - 5kV
Frequency	Fixed 50/60 Hz	Adjustable Frequency: 10 - 70 Hz	N/A
Duty Ratio	Not Available	Down to 50% for both polarity	N/A

**AC Ionizers' Peak Offset Swing Voltage can cause of ESD Damage on ESD sensitive device**



AC Ionizers' Peak Offset Swing Voltage does not compliance to ANSI/ESD S20.20 program

**Traditional DC Bar vs QuadPoint® Nozzle Steady-State DC Bar Ionizers**



Traditional DC bar ionizer has designated polarity and polarized region at each end.  
 QuadPoint® Nozzle Steady-State DC bar ionizer has both polarity on single nozzle and same offset voltage all regions.